



# **Revolution 3 Collection**

The triple axis tourbillon of the Revolution 3 corrects the force of gravity in all positions. This complex system of carriages is a technical marvel and is the result of one of the most complex creations in Haute Horlogerie.

**Reference** V 50 REV 3 PR SQT D (NR)

**Case** Vanguard case

18k rose gold

Width: 46 mm x Length: 55.9 mm x Thickness: 13.7 mm

Sapphire crystal

Water resistant up to 30 meters

Functions Hours, Minutes, Triple-axe tourbillon, Retrograde cage speed indicators at 5 and 7 o'clock,

Power reserve indicator at 12 o'clock

**Instructions** Winding shaft with 2 positions: 1. Winding. 2. Time setting

Movement MVT FM 2030 SMR-VS

Manual winding movement Power reserve of 10 days

461 components

35 jewels

Width: 34.30 mm. Length: 40.30 mm. Thickness: 9.65 mm Balance wheel frequency set at 18,000 alternations per hour

Rotation of the first cage in 1 minute Rotation of the second cage in 8 minutes Rotation of the third cage in 60 minutes

Decentred hands

**Movement** Brushing on the plate and the bridges

**Decoration** Mirror-polishing on the recess, the regulator-assembly and the bridges

Chamfering of the plate, the bridges and the regulator assembly

Drawing on the flanks of the plate and the bridges

Diamond-polishing of the rubies' recess

Circular-graining of the wheels and the barrel's cover

**Bracelet** Hand sewn alcantara strap

**Buckle** 18k rose gold buckle

Hand set with 16 brilliant-cut diamonds (0.43 carats)

Hand polished

# FRANCK MULLER MOVEMENT FINISHES AND DECORATIONS

All the movement components of Franck Muller manufacture timepieces present exceptional finishes and esthetics, whether visible or not. It is this level of care exercised by our workshops that gives Franck Muller watches an exceptional dimension that is truly in keeping with the art of watchmaking.



### **ENGRAVING**

Engraving is used to personalize and embellish our watches with open case backs. Designs are engraved onto parts of the movement to adorn the timepiece and give it its own unique personality.



#### **CHAMFERING**

Also known as beveling, this finish is performed by hand and involves 'breaking' the edge between the surface and flanks of a part, most often by means of a 45° chamfer, which is then carefully polished. In addition to looking attractive, chamfering helps to remove sharp edges, which can create notches that can prevent a movement from functioning correctly.



## CIRCULAR SATIN BRUSHING

Circular satin brushing, also know as circular graining is satin brushing performed in a circular fashion. It is a smoothing operation that leaves fine circular marks and adds shine. This decoration is created by pressing a buff against the surface of a part as it rotates.



### CÔTES DE GENÈVE

Côtes de Genève, or Geneva stripes, look like small parallel waves cut into a metallic surface. They are used to adorn bridges and the rotor plate. For a long time, this now famous decoration was a distinctive mark of a Geneva-made watch.



### MIRROR POLISHING

Mirror polishing, also known as black or specular polishing, is the highest attainable level of polish. It leaves no visible marks and produces exceptional optical effects. It only reflects light in a single direction and, depending on how it is oriented, the piece flashes from deep black to dazzling white.



# DIAMOND POLISHING

Diamond polishing is performed by turning or milling non-ferrous metals using diamond-set tools. Diamond polishing is used to create very shiny surfaces, such as on bridge bevels.



### PERLAGE

Perlage, also called stippling or spotting, is a decoration made up of small circles or spots that slightly overlap. It is mainly found on the bearing surfaces of movement main plates. It is performed by hand using artisanal techniques.



# **BEAD BLASTING**

Bead blasting, also known as sand blasting or shot blasting, is an impact-based surface treatment. Fine glass beads are projected at a surface to scour it without causing damage. The resulting surface has a shiny, satin-finished look. In addition to its esthetic appeal, bead blasting also helps to remove sharp edges, which are a source of notches.



### DRAWING

Drawing is an operation specific to fine watchmaking that is carried out on the flanks of parts. First, the artisan trims and rubs down the surfaces to make them less rough, then uses a buff to make them look smooth and clean



### SUNRAY BRUSHING & SNAILING

Sunray brushing is a decoration formed of straight lines radiating from the center of the part outward, like the sun's rays. Snailing is a variant of this, where the straight lines are replaced with slight spirals. These finishes are most often found on the rotor segment and barrel.



#### SATIN BRUSHING

This technique involves decorating a metal surface with a mass of extremely thin parallel lines. The resulting effect is regular and clean, and catches the light from several angles. The finish must be consistently applied and, above all, the micro-lines must be precisely parallel.



### RHODIUM PLATING

Rhodium plating, also known as rhodium coating or rhodium finishing, uses electroplating to deposit a thin layer of 24K gold on a piece, followed by a thin layer of rhodium to prevent corrosion and extend its life.